

FIG. 1

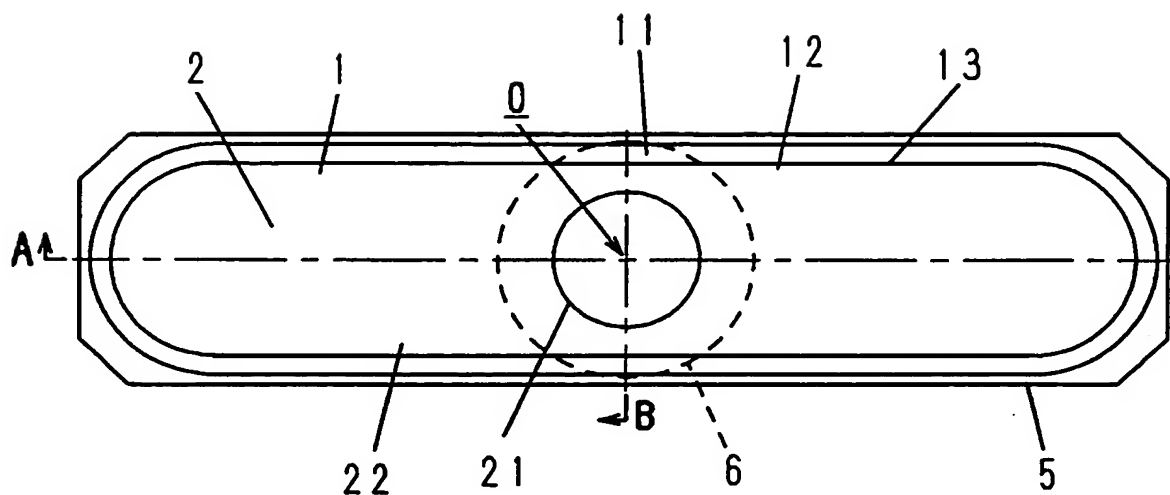


FIG. 2

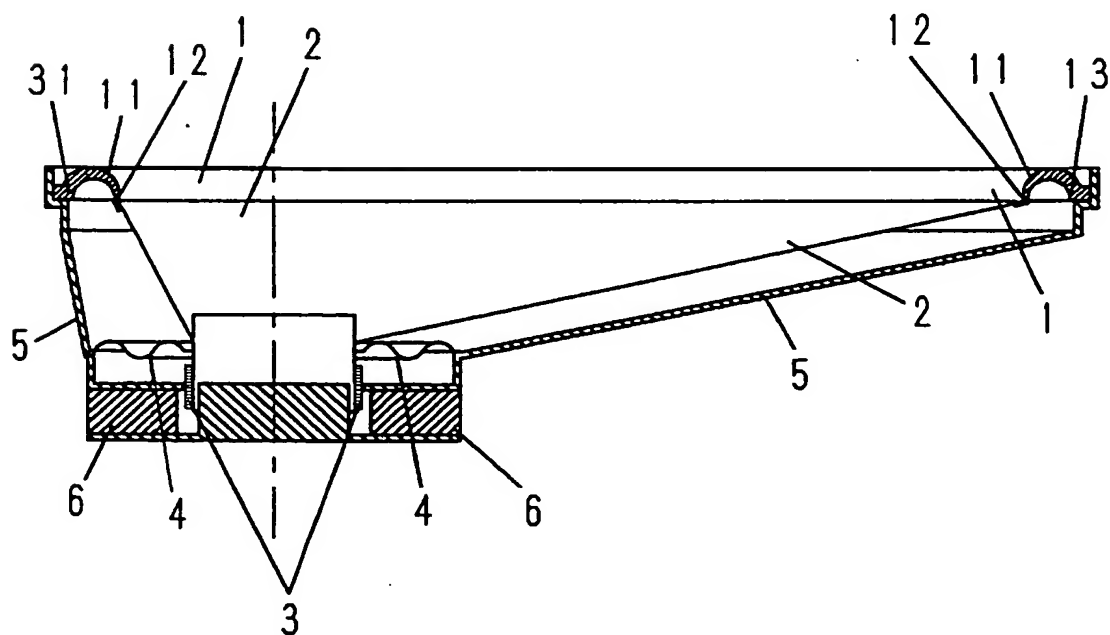


FIG. 3

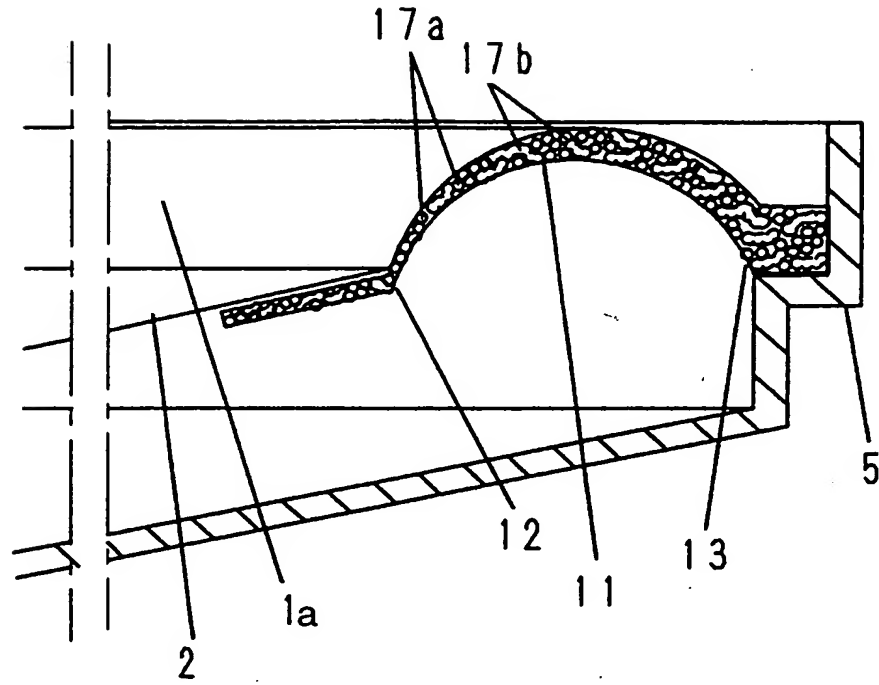


FIG. 4

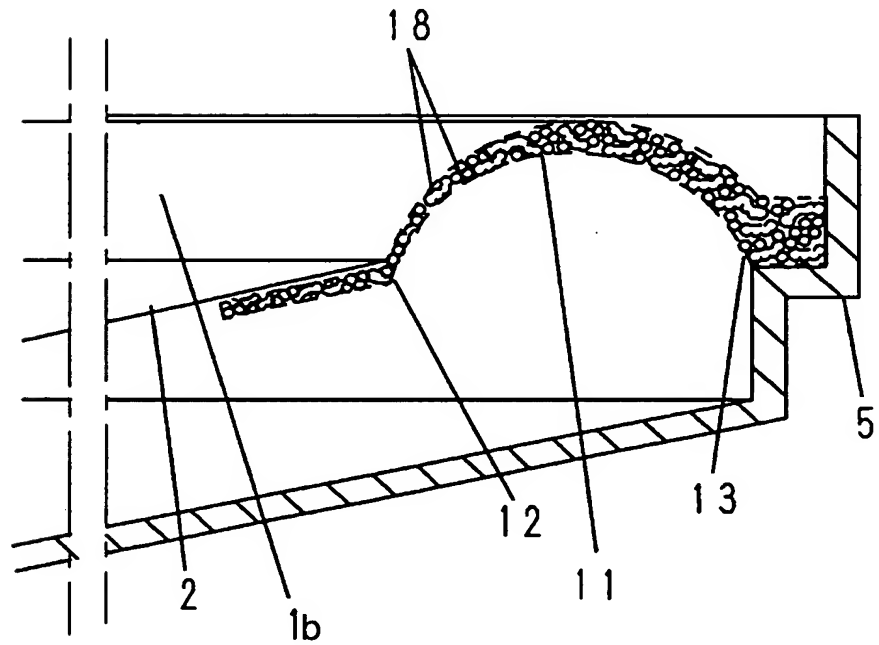


FIG. 5

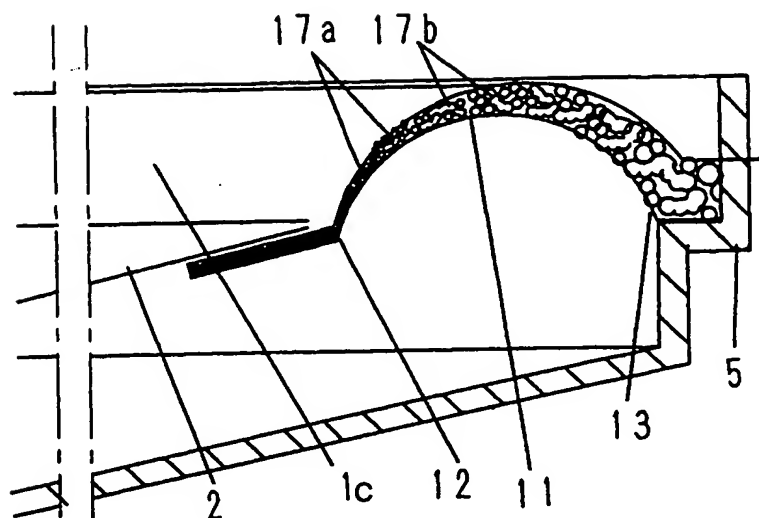


FIG. 6

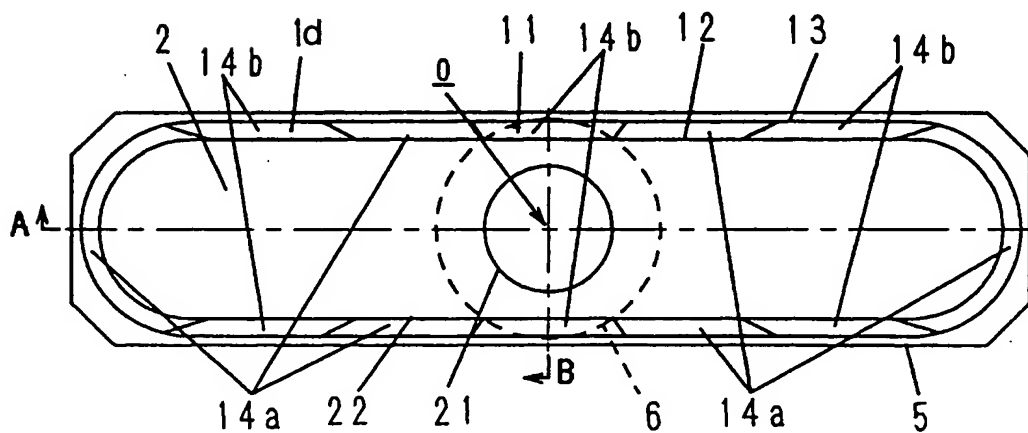


FIG. 7

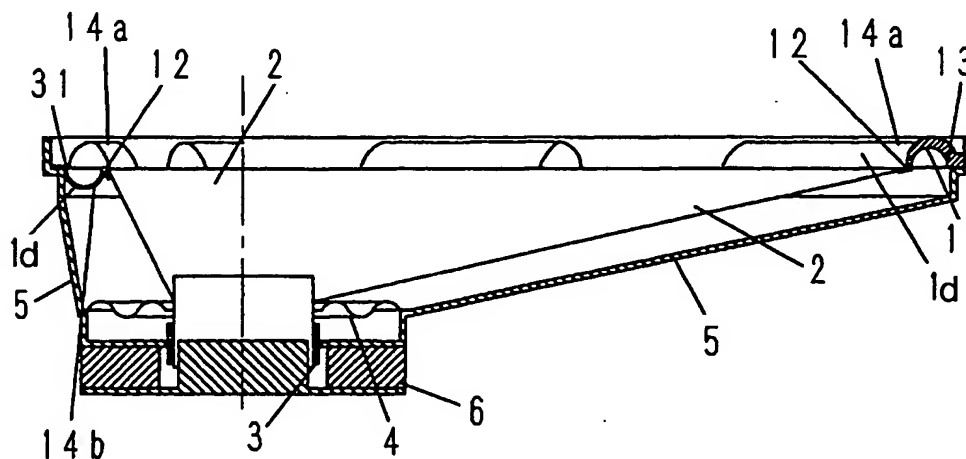


FIG. 8

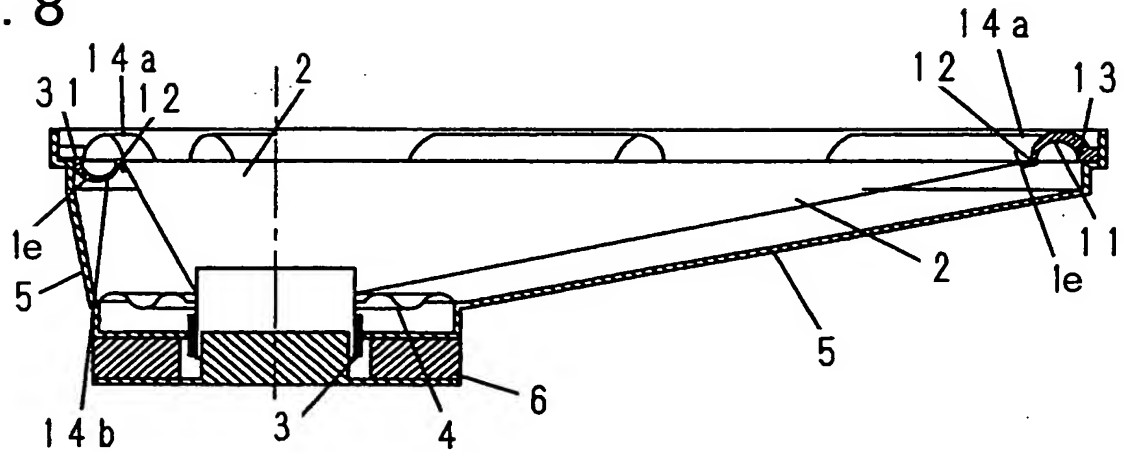


FIG. 9

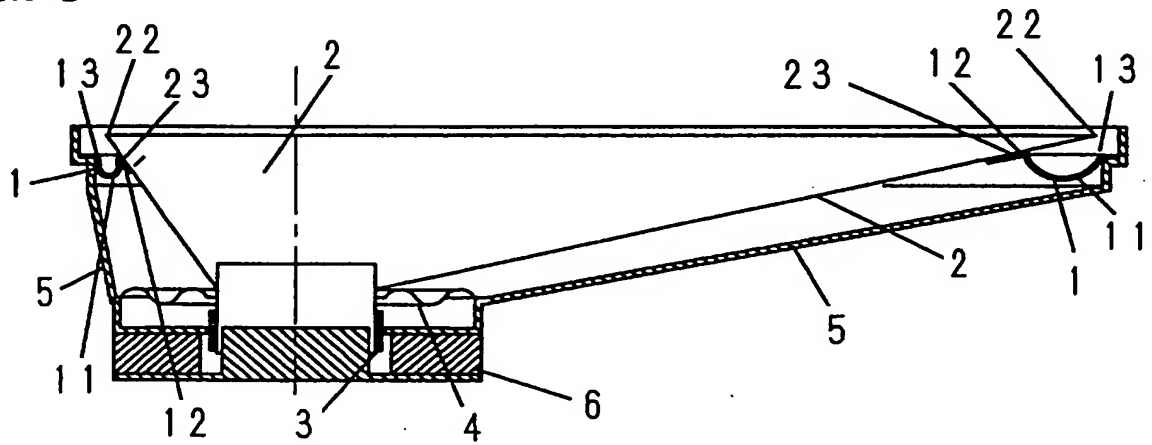


FIG. 10

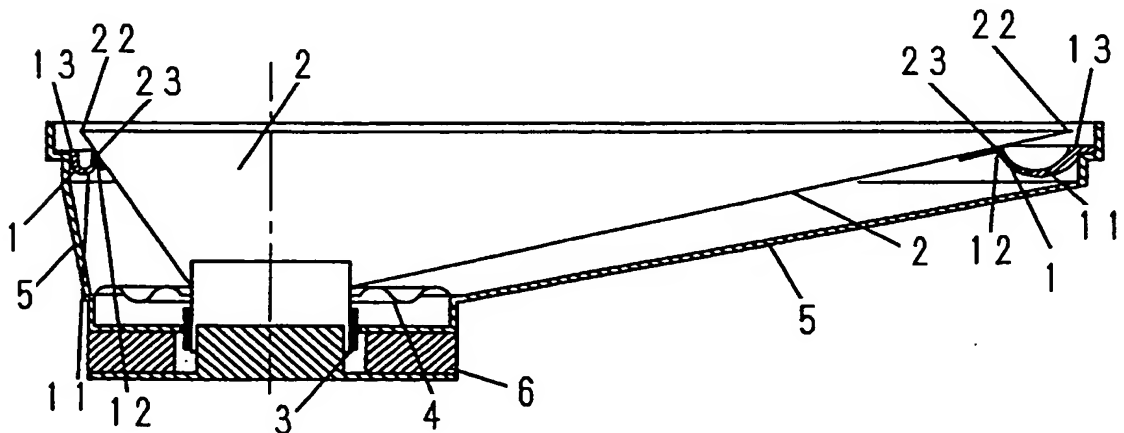


FIG. 11

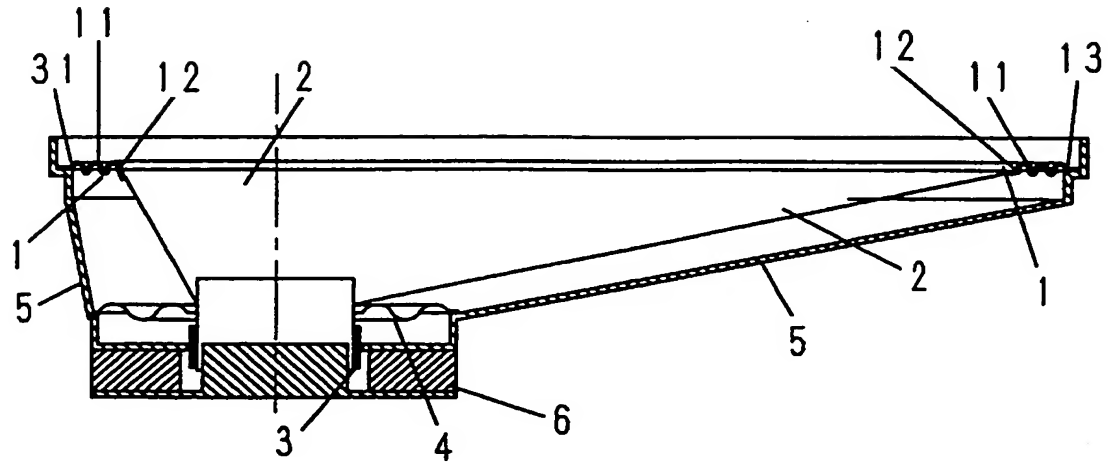


FIG. 12

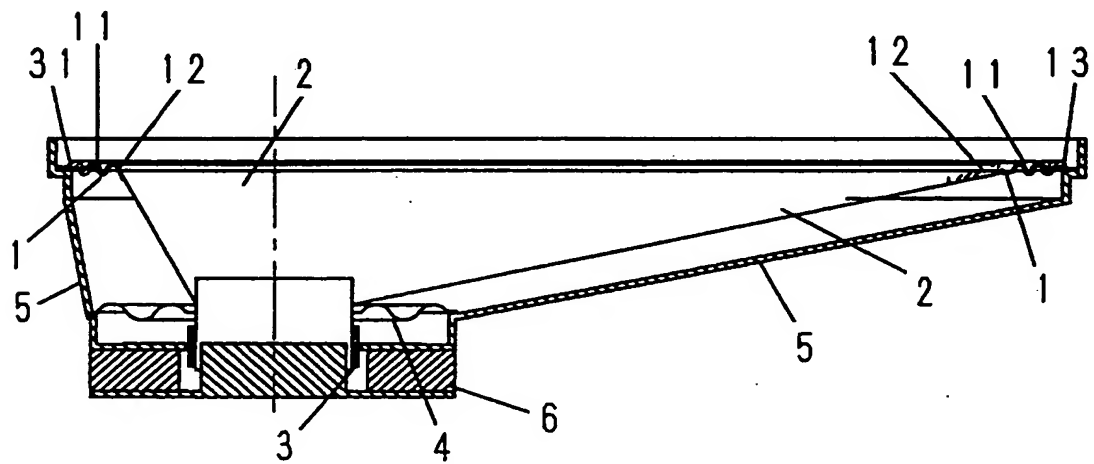


FIG. 13

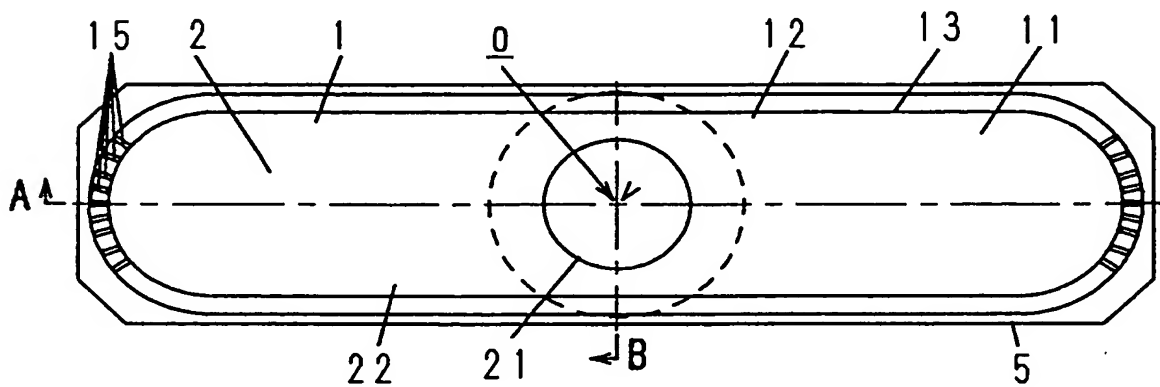


FIG. 14

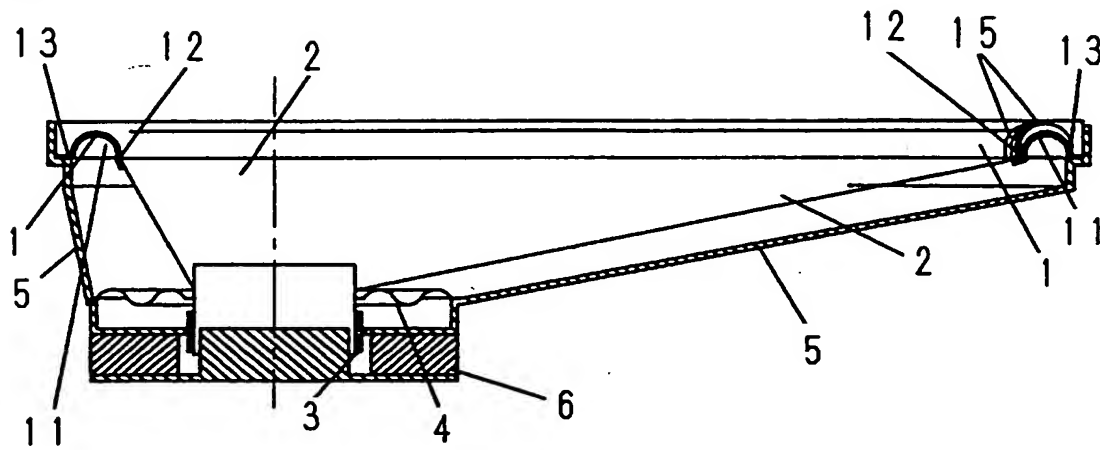


FIG. 15

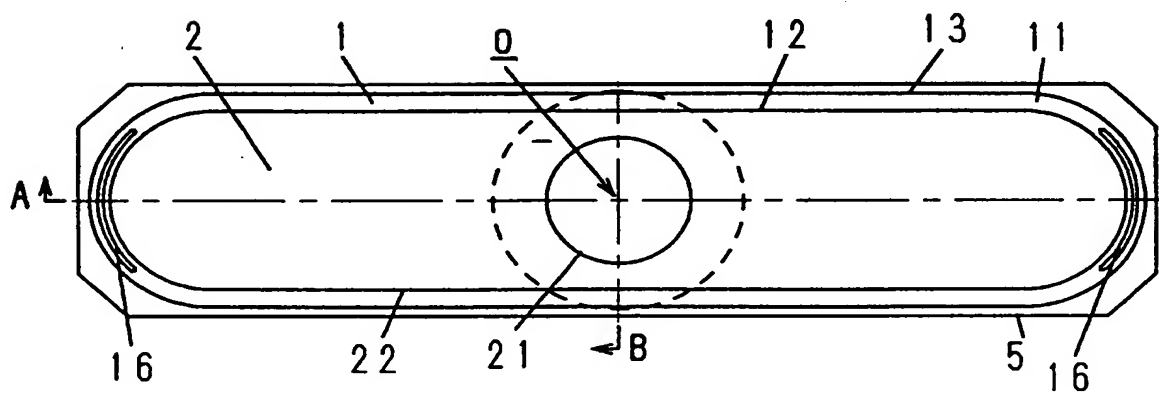


FIG. 16

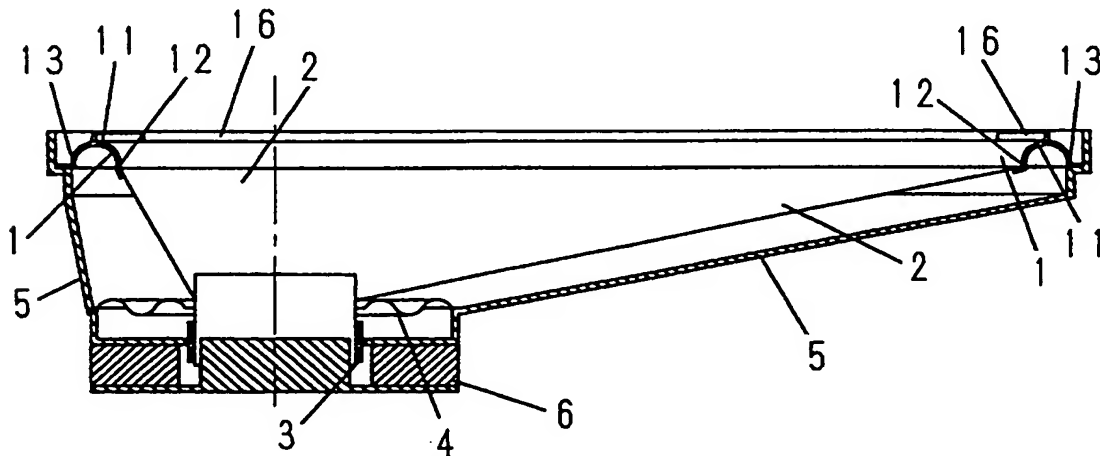


FIG. 17

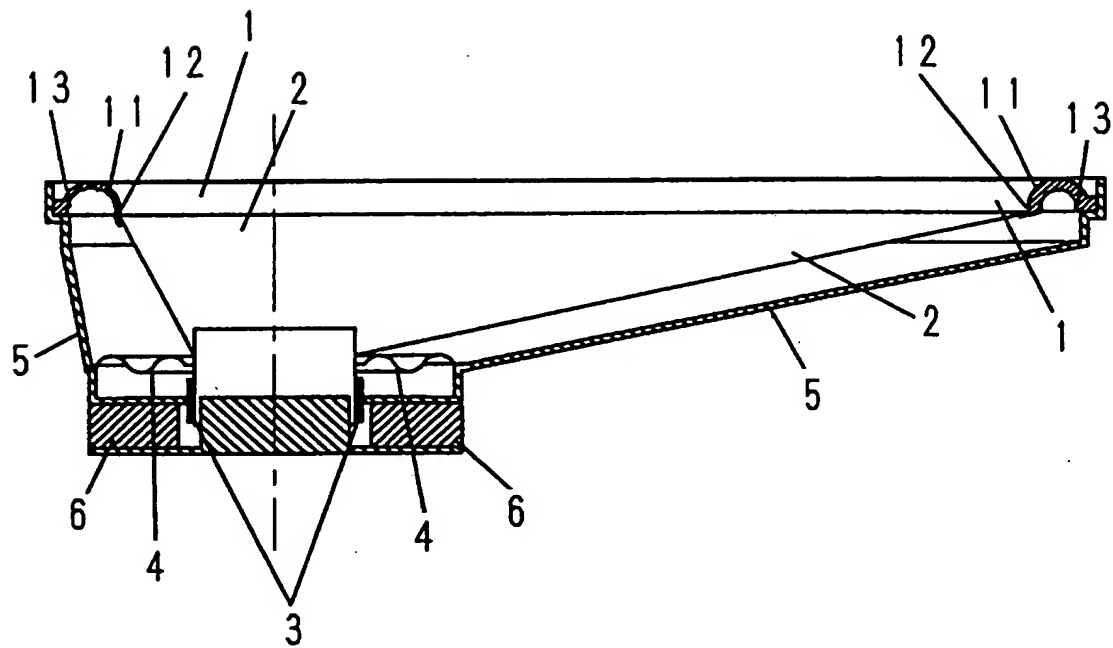


FIG. 18

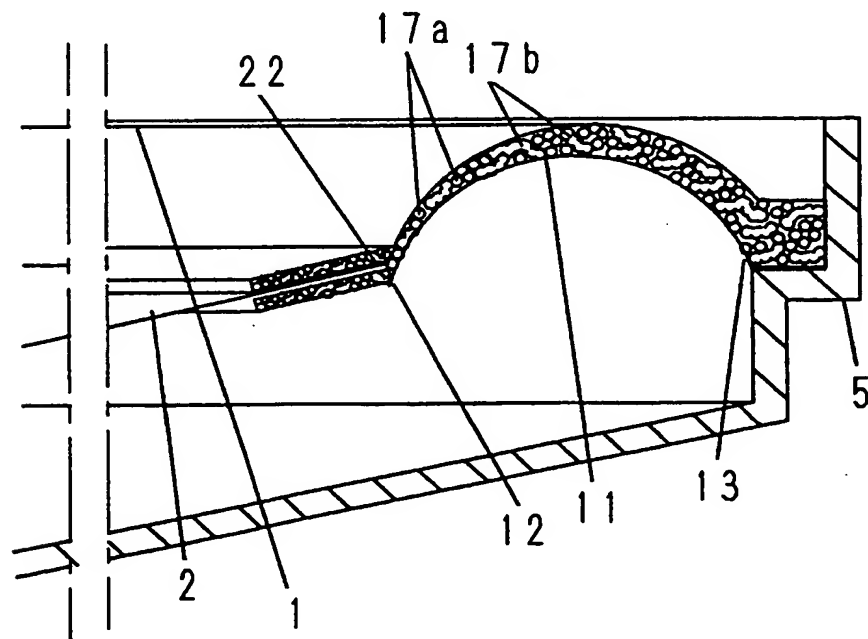


FIG. 19

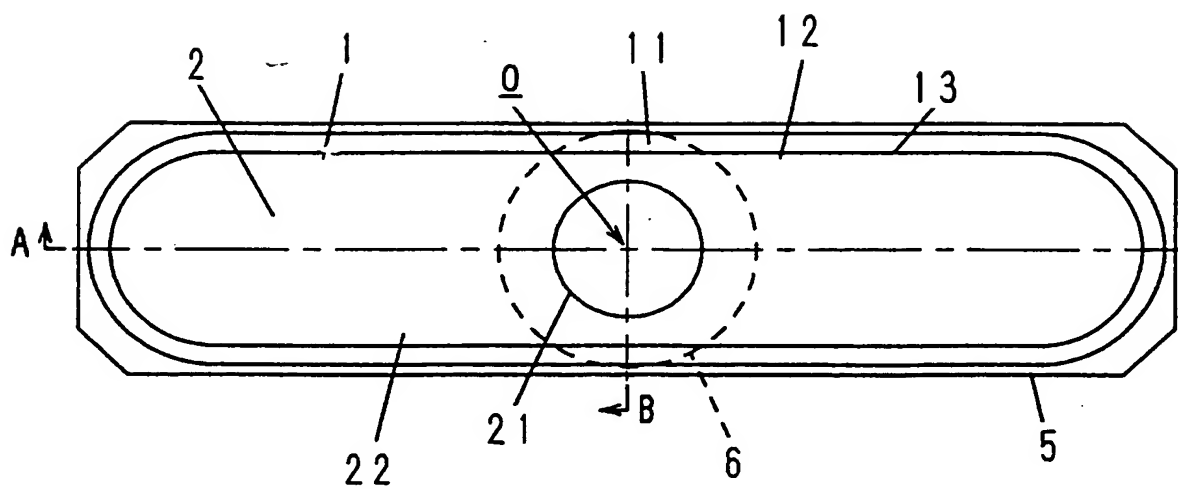
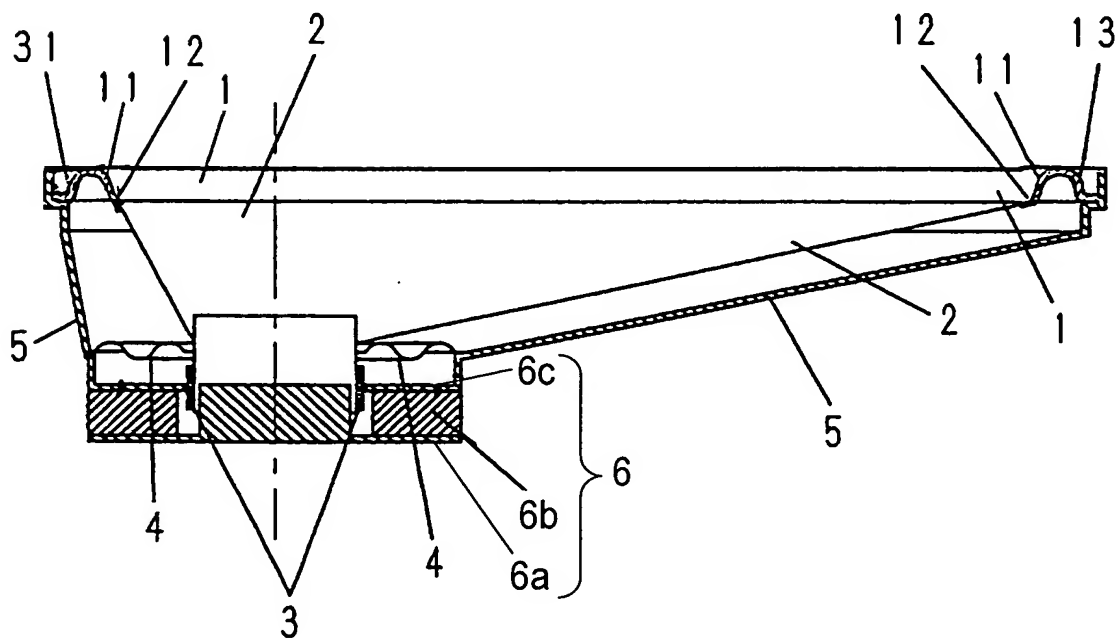


FIG. 20





## Reference Numerals

|                       |                         |
|-----------------------|-------------------------|
| 1, 1a, 1b, 1c, 1d, 1e | Edge                    |
| 2                     | Diaphragm               |
| 3                     | Voice coil              |
| 4                     | Damper                  |
| 5                     | Frame                   |
| 6                     | Magnetic circuit        |
| 11                    | Flexible portion        |
| 12                    | Inner periphery portion |
| 13                    | Outer periphery portion |
| 14a                   | Convex portion          |
| 14b                   | Concave portion         |
| 15, 16                | Convex portion (rib)    |
| 17a                   | Independent foam        |
| 17b                   | Continuous foam         |
| 18                    | Skin layer              |
| 22                    | Outer periphery         |
| 23                    | Inside portion          |